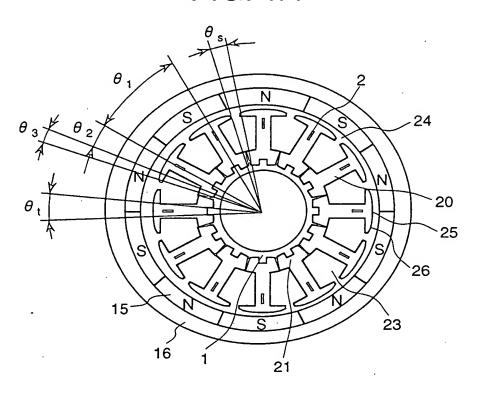


FIG. 1A



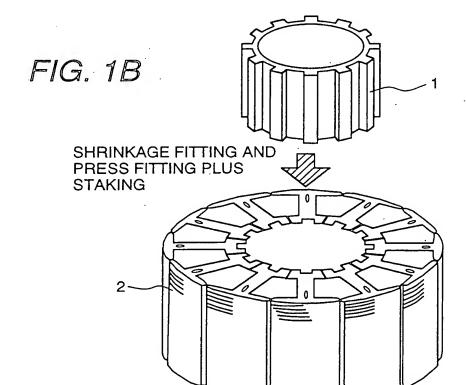


FIG. 2

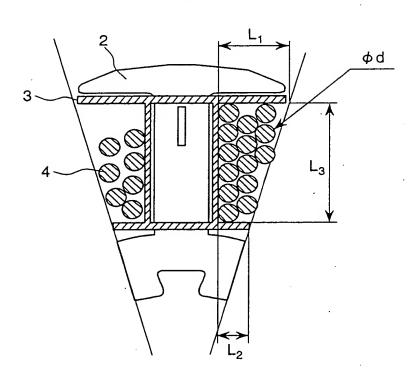
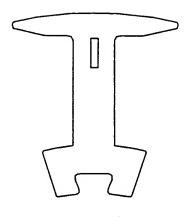
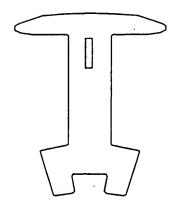


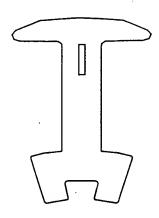
FIG. 4



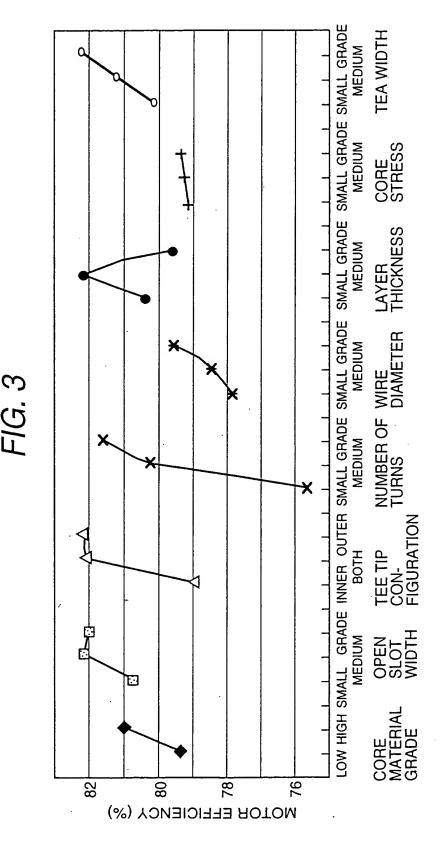
BEVELING ON INNER SIDE



BEVELING ON BOTH SIDES



BEVELING ON OUTER SIDE



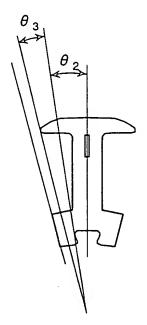


FIG. 5

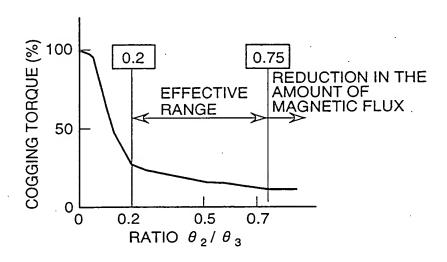
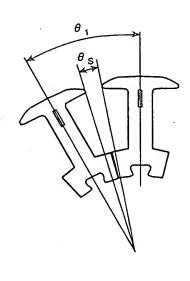
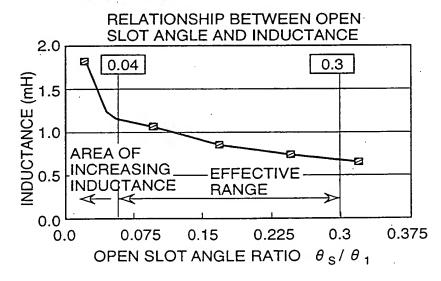


FIG. 6





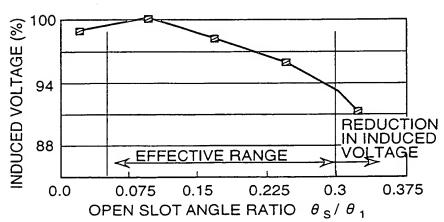
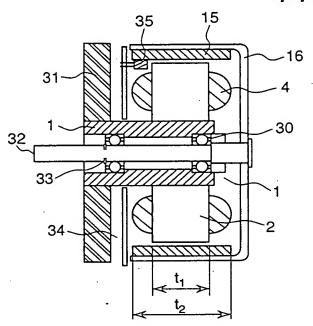


FIG. 7



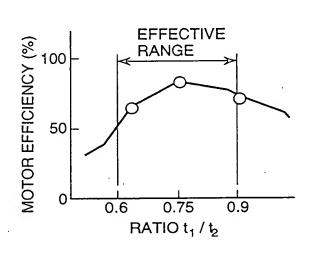
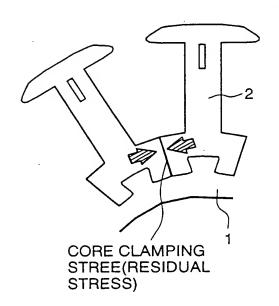


FIG. 8



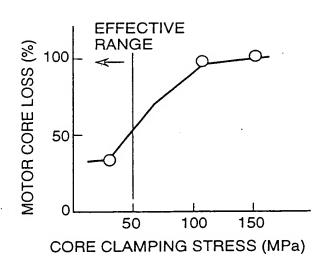


FIG. 9

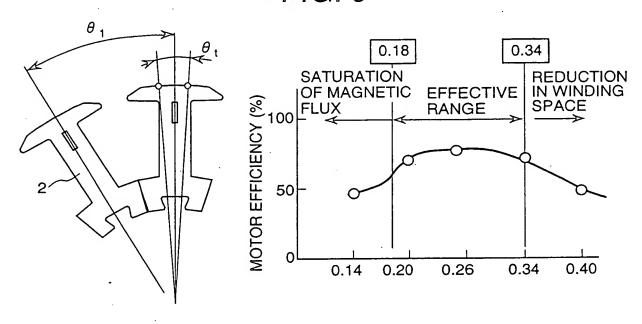


FIG. 10

